

SOUTH PRODUCTION NOTES

June 1, 2015
7-3 Shift Notes

BASF EMPLOYEES
122 Last Recordable
637 Last Lost Time
61 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5645

Hold MED midnight shift to clear some bags off of floor. Re-assess start up Monday morning. Be sure to write what line # your samples are from.

#1 RC / AI 5645

Continue. Keep an eye on the feed rate and the trimer. Still have 12-13+ bags to feed for #1 RC (as of 5:00 am).

Exhaust to Trimer

#2 MED line / Cu 0860 clean up:

Follow the clean-up list provided by Justin and sign off on it. Call him with any questions.

#2 RC/ Cu 0860 clean up:

Opening and cleaning inside of screener (vacuum), then change screens to Cu 0860 1/16th. When done, set up and run bag of 0860 flush through calciner (bag already on 2nd floor next to feed hopper). Lot 170 of Cu 0860 (railshed) will need refed when we start back up.

Exhaust to F1 – NOTE: work order written for floor drains by F1 reservoir tank. Plugged and will not drain down

#3 MED line / AI 5645:

Continue to run and keep running through breaks.

#3 RC / AI-5645

Continue to feed. Watch CTO. Still have 20+ bags to feed for #3 RC (as of 5:00 am).

Exhaust to CTO

#4 RC / D-1135 next:

Continue. Scale was bumped and just needed to be moved a foot. Continue-600 lbs/hr. Monitor rate and adjust as necessary.

Exhaust to 4 DC

#5 RC / Catoxid:

Zone 2 temps were way too low...dropped to 325 by beginning midnight shift. Temps are lining out again and should be ready to feed by day shift (was about 100 degrees off at 5:30 am Monday). **MUST** watch for any powder discharge on roof or in building. Any issues, contact GL.
Keep area clean.

NOTE: there is a bag near the National Dryer discharge that was torn on the bag bottom (small pile of powder on bottom/side of bag). Need to evaluate and patch bag, or repack to another bag...whatever is done, be careful.

Please take SA for this product, Gemini machines are now working.

Exhaust to 5 DC

#6 RC & Dryer / D 0759 next

Clean out the syntron and re-install/secure cover. Also, one buggy still needs vacuumed out (sitting by #6 dryer). Light calciner after this is done.

NOTE: T Krupp repaired the elevator in bldg 27 but on first test it got stuck between floors. We will not be using it.

Exhaust to Sly Scrubber

West Pfaudler / D-1135

Continue with the two batches a shift. Watch for time out error on control panel, it will lock up the system and not allow chrome pumping. Error will need to be cleared and then push system idle button.

2nd floor will be a regulated area until more IH testing can be done. **NOTE:** chrome tank level was around 31% middle midnight shift. Trying to get several totes made and added to tank before end of shift. If not done, will need to batch tank sometime today.

East Pfaudler/ D-0759

Lid has been installed. Plan to start Monday morning.

6 Tank / Ni 2458 solution

Tank is empty.

7 Tank Ni-2458 Solution:

Cleaning.

National Dryer / D-1135

Dryer was down at start of day shift due to a bag being backed up. Cleaned out and restarted. Continue on when we get feed. Once this run is complete, we will need Schirmer to bead blast the dryer belt.

PK Blender / Catoxid:

Clean building and blender out for lining repair on Monday. Chrome totes in building 7.

When running, be sure to use 112 bags. We cannot use 120 bags for pill mix.

Abbe Blender / 5206 Done

Hold. Transfer Pump will need to be replaced. Needed it for the west pfautler.

Tower 3 / E 474:

Continue

Tower 6 / Empty:

Hold for maintenance work in morning.

North Screener / E 406:

Out of material to screen

South Screener / E 474:

Continue

#2662 (west) Pill Machine / AI-3915:

Continue when manpower permits.

#2664 (east) Pill Machine / AI-3915:

Continue when manpower permits.

TK #2 / BE 0101 done

Finished with batches, Kiln is done

TK #4 / Cu 2508:

Continue loading.

Harrop Kiln / AI 4096:

Continue. Pull liners out of drums and make sure the inside of the drum is completely clean. Pull the labels off and clean the writing off of the rings for the drum with industrial cleaner

NOTE: All raws are in the pole barn. 22,000 lbs.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081:

Hold for analysis and instructions

Elevator is not running yet. Repairs made Friday May 8 but elevator got stuck when testing to see if it works.

We will be looking into pumping up the solution from the 1st floor, or into one of the holding tanks if they are working.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Call outs required on 1 through 7.

- 1) #5 RC/South PK
- 2) West Pfaudler/National Dryer/#4 RC
- 3) #3 MED/#3RC
- 4) Harrop Kiln
- 5) Horne Tabletting
- 6) #1 MED/#1RC
- 7) #4 Tunnel Kiln (should be transitioning from X-540 to Cu-0540 later today)
- 8) East Pfaudler/HC-11 Dryer/Calciner clean up & set up
- 9) Reduction Screening
- 10) #2 MED/#2 RC Clean up
- 11) Reduction Towers
- 12) HC-11 precip/dry (if we get the ok to continue)